



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW5305G00131-3G-91
Job Sheet 184932



Part No: RBW5305G00131-3G-91

Job Qty: 4 ea

DAS
21
9-89

Part Name: Sticker, "Upper Left"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/18

Job Tracking No:

Due Date: 10/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW5305G00131-3G REV 3 IPP REV A 18.05.28 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	61 pcs	10/26/18	10/26/18	0.00	0.00	Purchasing		NOV 14 2018
110	Packaging	4 pcs	10/26/18	10/26/18	0.00	0.00	Packaging2		NOV 14 2018
120	QC	4 pcs	10/26/18	10/26/18	0.00	0.00	QC6		38
130	Packaging	4 pcs	10/26/18	10/26/18	0.00	0.00	Packaging3-1		9-89
140	QC21-SA	4 Ea	10/26/18	10/26/18	0.00	0.00	QC21		NOV 20 2018

Part Op Descriptions: 100 - 1--Issue P/O to Studio Letterage; P/O 041643 2-Fabricate as per DWG.

Exp. 2019/11/14 MD

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW5305G00131-3G-91P	Sticker, "Upper Left"	4 (1 ea)	100-Purchasing	S127901

CCXB NOV 07 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW5305G00131-3G-91P	4	0	0

Part Specifications

Specifications could not be found.

Plex 10/18/18 11:26 AM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S127902



Part: RBW5305G00131-3G-91

Job No: 184932

Serial No/Batch: S127902

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 11/14/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED

3/16" UPPER LEFT

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 181932405
18-1078

(-91)

STICKER, "UPPER LEFT"

DART AEROSPACE	
TITLE TAIL BOOM LIFTING SLING & ATTACHMENT	
DWG NO. RBW5305G00131-3G-91	REV 3
MAT'L CLEAR PLASTIC	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 4:1	DATE 6/17/2014 SHEET 9 OF 10



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041643**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041643

PO Date: 11/7/18

Due Date: 11/13/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
NOV 07 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184932	RBW5305G00131-3G-91P			Sticker, "Upper Left"	Firmed	-	11/13/18	6 Ea	0 Ea	6 Ea	\$13.33333/Ea	\$80.00
2	184931	RBW5305G00131-3G-89P			Sticker, "Upper Right"	Firmed	-	11/13/18	6 Ea	0 Ea	6 Ea	\$13.33333/Ea	\$80.00
Grand Total:													\$160.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 11/7/18 11:23 AM dart.tsimiklis.chrisoula

200
200
200



210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47166
Date: 11/14/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
6 ✓	RBW5305G00131-3G-91P. ✓	13.3333		13.3333	80.00
6 ✓	RBW5305G00131-3G-89P. ✓	13.3333		13.3333	80.00
	PO# 041643 ✓				
	Attn: Chantal L				
	Subtotal:				160.00
	H - HST				
	HST				20.80
Thank you for your business / Merci de faire affaire avec nous					

Shipped By:

Tracking Number:

HST: 825007651RT0001

Comment: WO23908

Sold By:

Total Amount 180.80

Amount Paid 0.00

Amount Owing 180.80

DAS
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9-89

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

041643 ✓

Packing Slip#

WO#041643

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

RBW5305600131-3G-91P, -89P. ✓

Quantity:

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Nov 14, 2019

Authority:

3m

Approval:

Valerie Young

Date: (yyyy/mm/dd)

2018/11/14

Signature:

Val Y

Title:

Office Admin.

DAS
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